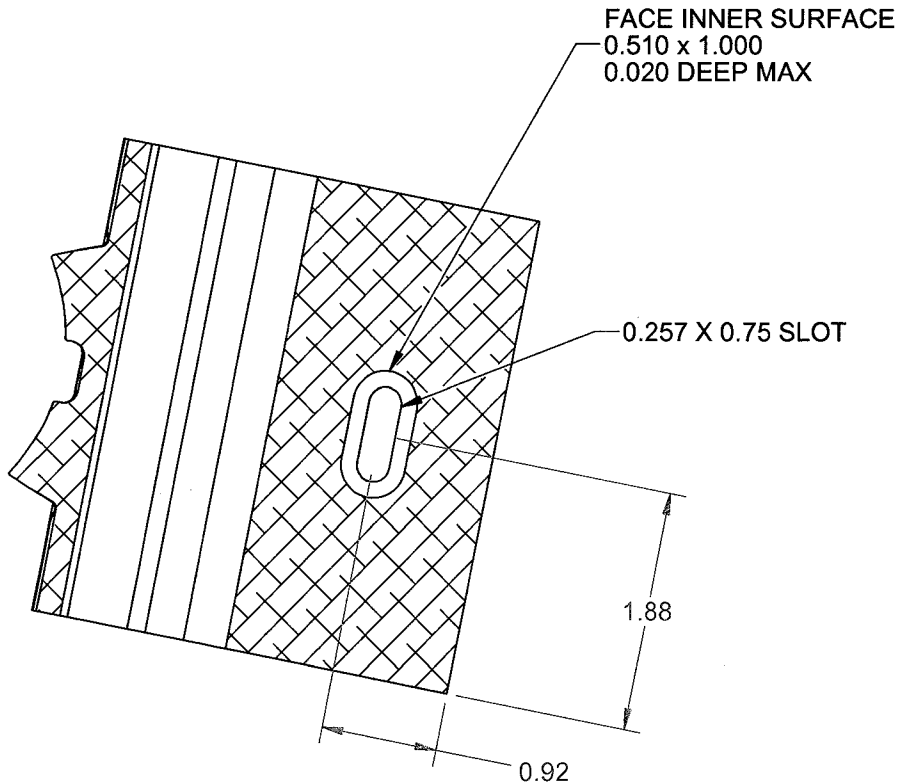
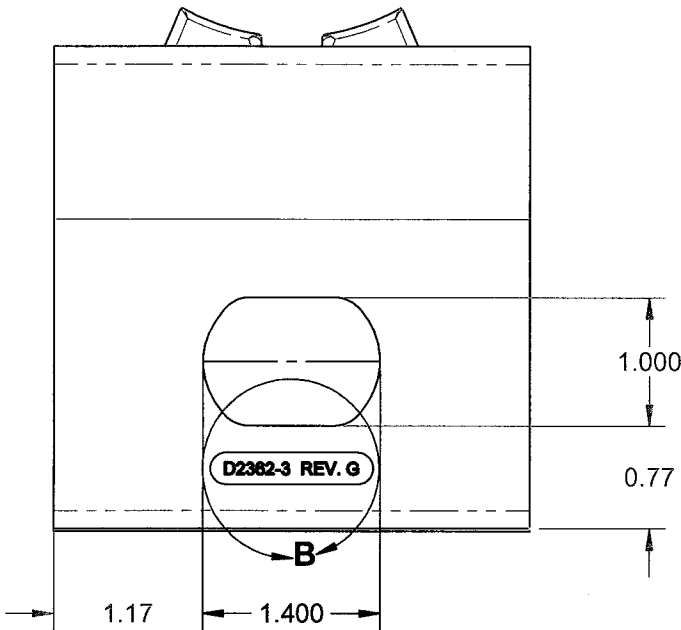
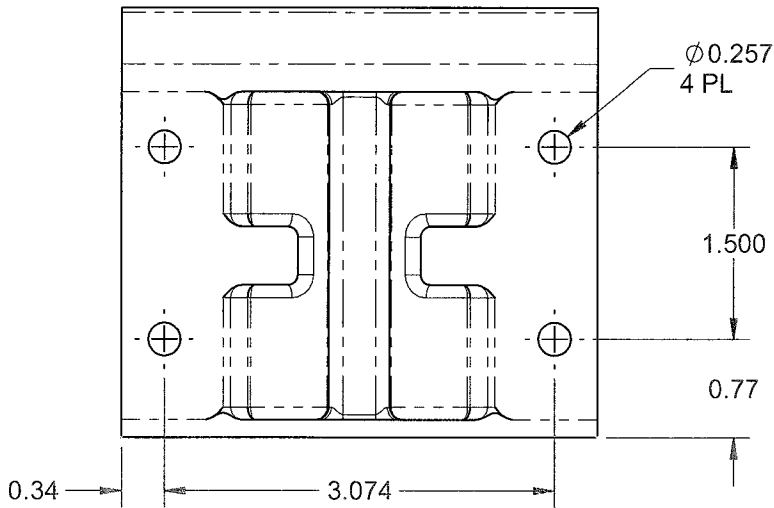


QTY -3	P/N	DESCRIPTION
X	D2362-3	STEP SUPPORT BRACKET
1	D2265	STEP SUPPORT CASTING
1	D2397-1	RUBBER CUSHION
1	D2397-3	RUBBER CUSHION



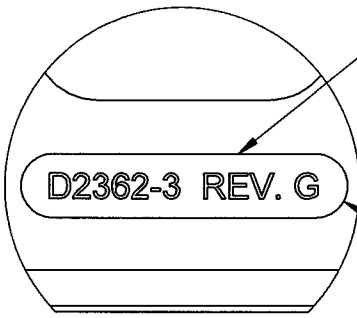
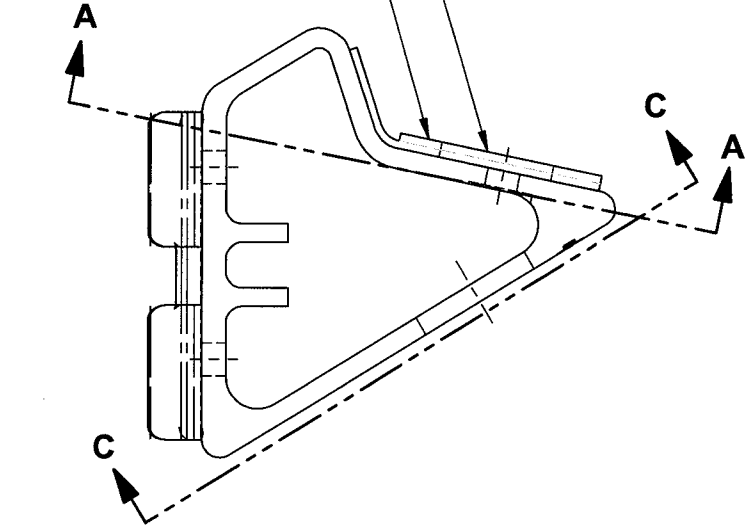
SECTION A-A



SECTION C-C

CENTER D2397-1/-3 RUBBER
HOLE WITH SLOT AND BOND
WITH CONTACT CEMENT PER
MANUFACTURER'S SPECIFICATION

D2397-1 RUBBER CUSHION
D2397-3 RUBBER CUSHION



DETAIL B

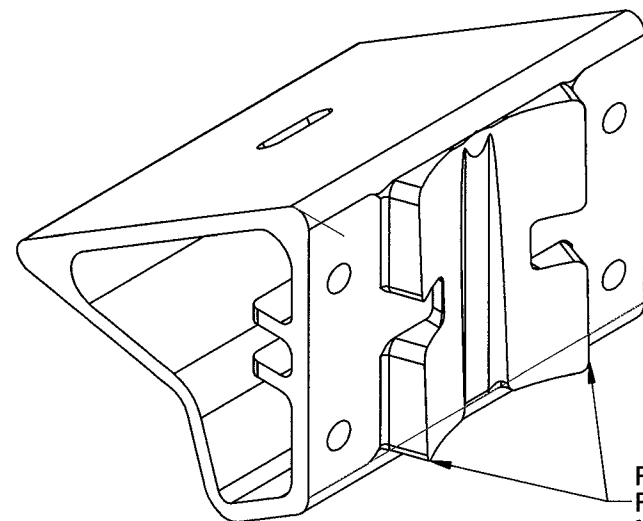
D2362-3 STEP SUPPORT BRACKET

- NOTES:
- 1) MATERIAL: MAKE FROM D2265
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3 BEFORE BONDING
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.3 WITH 0.13 HIGH LETTERS, 0.010 DP, AND R0.010 MIN TOOL RAD
 - 7) WEIGHT: 0.86 lbs

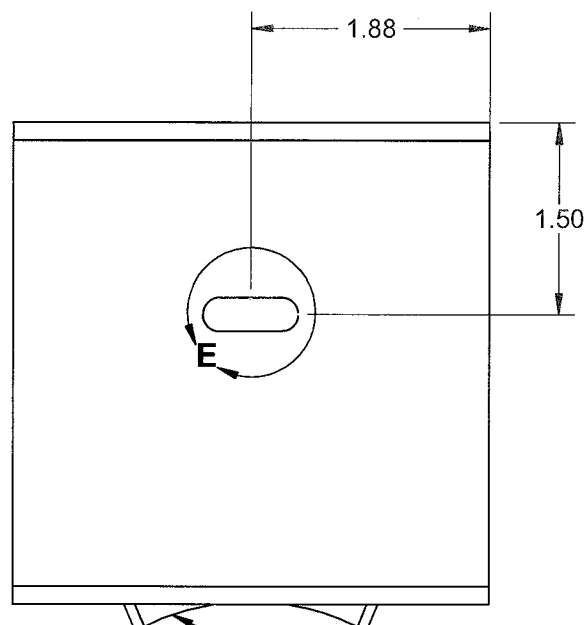
RELEASED
2020 MAY 06
EN 2020-555

APPROVED

G	ADD "FACE SURFACE" ON DETAIL B, AND AJUSTED VIEWS FOR CLARITY	SAD	20.02.19
F	UPDATE D2362-3 TO ADD SLOT COUNTERBORE AND ADJUSTED SLOT SIZE, WAS 1.200 x 1.000 IS 1.400 x 1.00, AND ADDED ENGRAVE PART# AND REV. UPDATED TO CURRENT STANDARDS. REASON CAR19-305	SAD	19.12.09
E	REDRAWN, ADD D2397-5	CP	98.12.04
D	ADD D2362-7	KE	97.05.21
C	ADD D2362-5	BW	96.01.22
B	CHANGED RUBBER TO D2397	BW	95.03.22
A	NEW ISSUE	BW	95.02.15
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. G
MFG. APPR.	DD	D2362	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	STEP SUPPORT BRACKET	NTS
DATE	20.02.19	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
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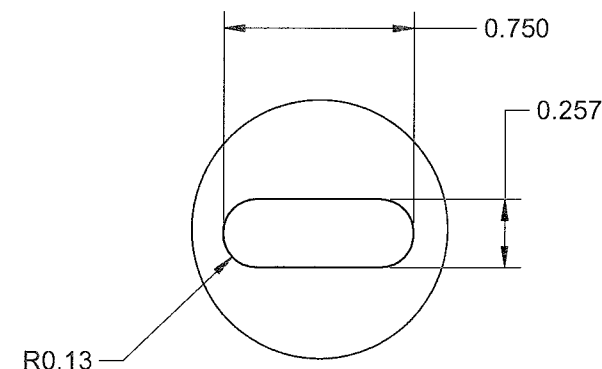


REMOVE TIPS
FROM CASTING
MAX 0.080



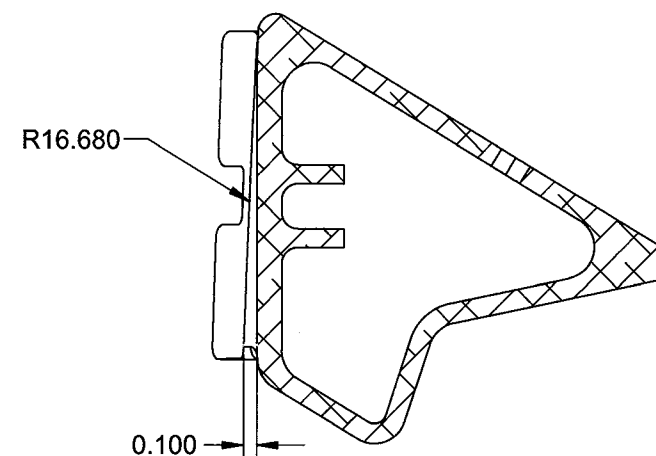
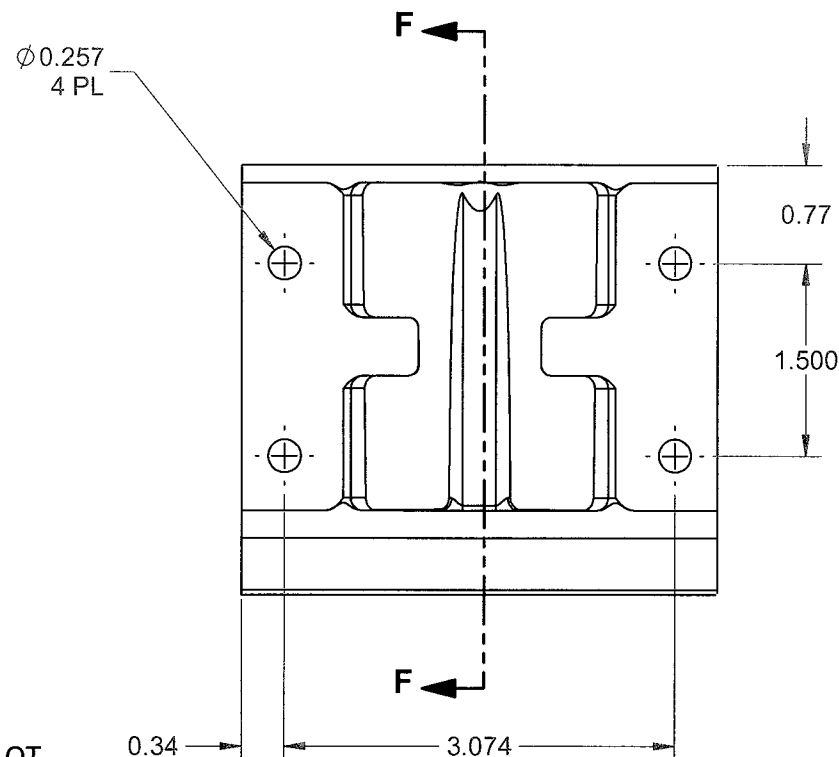
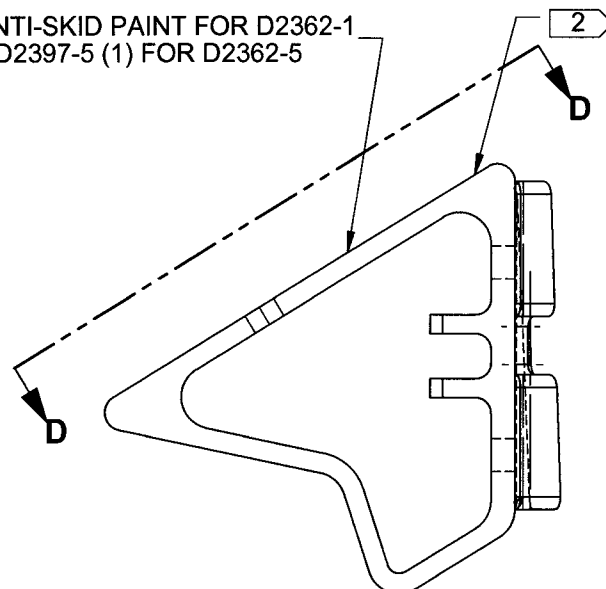
VIEW D-D

MACHINE TO
R1.100
(TYP 2 PL)



DETAIL E

BLACK ANTI-SKID PAINT FOR D2362-1
INSTALL D2397-5 (1) FOR D2362-5



SECTION F-F

NOTES:

- 1) MATERIAL: MAKE FROM D2265 CASTING
- 2) FINISH: D2362-1: BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
D2362-5: INSTALL D2397-5 RUBBER CUSHION. ALIGN HOLE WITH SLOT
AND BOND USING CONTACT CEMENT PERMANUFACTURER'S SPECIGATION
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
BEFORE ANTI-SKID PAINT OR BEFORE INSTALLING D2397-5
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.76 lbs

D2362-1 AND D2362-5 STEP SUPPORT BRACKET

RELEASED

2020 MAY 06
ECN 2020.555

APPROVED

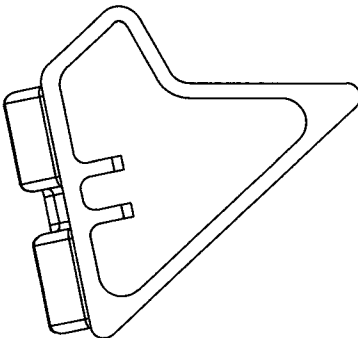
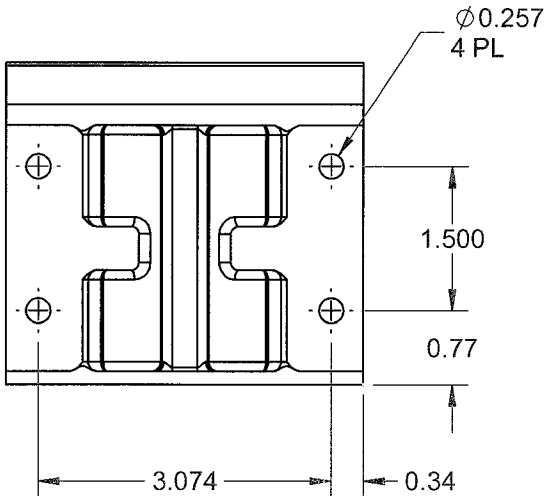
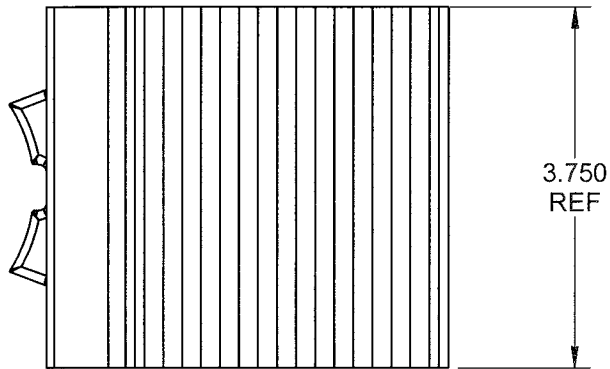
DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE

SAD
SAD
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DD
NO
CP

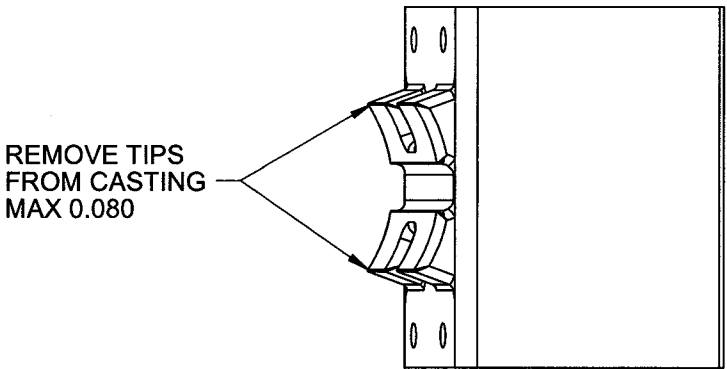
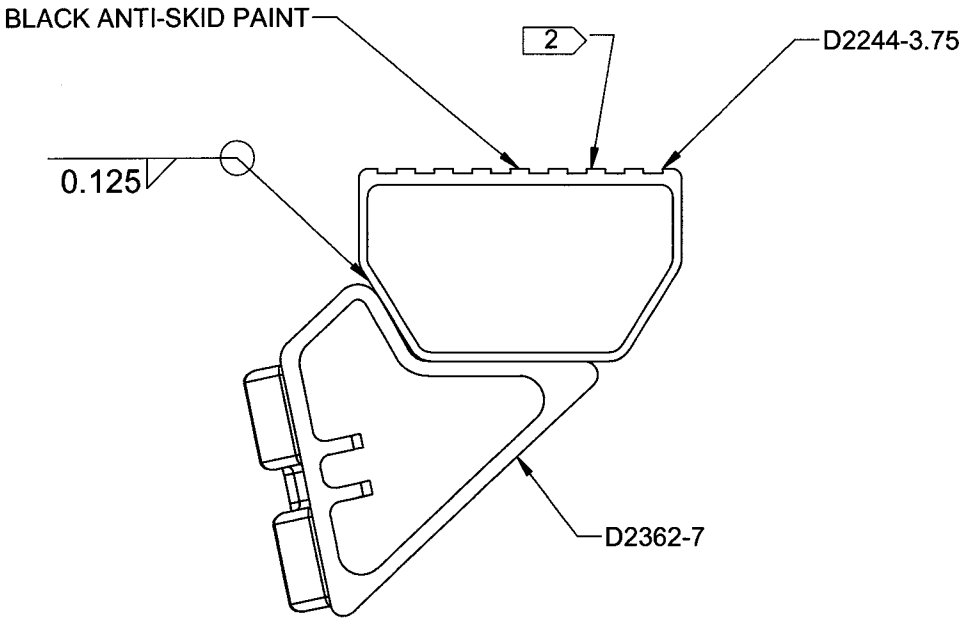
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
D2362
TITLE
STEP SUPPORT BRACKET
REV. G
SHEET 2 OF 3
SCALE
NTS
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20.02.19

QTY -041	P/N	DESCRIPTION
X	D2362-041	PRE-FLIGHT STEP
1	D2362-7	STEP SUPPORT BRACKET
1	D2244-3.75	STEP EXTRUSION



D2362-7 STEP SUPPORT BRACKET



D2362-041 PRE-FLIGHT STEP

- NOTES:**
- 1) MATERIAL: MAKE D2362-7 FROM D2265 CASTING
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PAINT TO TOP SURFACE OF STEP PER QSI 005 4.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 1.18 lbs
 - 8) WELD PER DART QSI 004

RELEASED
2020 MAY 06

APPROVED

DESIGN	SAD
DRAWN	SAD
CHECKED	RF
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP
DATE	20.02.19

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D2362**

TITLE **STEP SUPPORT BRACKET**

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REV. G

SHEET 3 OF 3

SCALE NTS